



Issue Date 28-May-2015

Revision Date 18-Nov-2016

Version 4

Section 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

Product Code Product Name TS1388 Cobalt-based Alloy Powder (Co-Cr-Mo)

Synonyms Contains Cobalt, Nickel Co-Cr-Mo

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use

Cobalt alloy product manufacture

Uses advised against

1.3. Details of the supplier of the safety data sheet

Manufacturer Address Stanford Advanced Materials, 23661 Birtcher Dr. Lake Forest, CA 92630 USA

1.4. Emergency telephone number

Emergency Telephone +1 (949) 407-8904

Section 2: HAZARDS IDENTIFICATION

This product is an article and, as such, does not present a hazard to human health by inhalation or ingestion

2.1. Classification of the substance or mixture

Regulation (EC) No 1272/2008

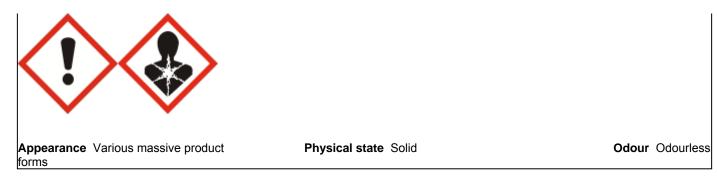
Acute toxicity - Oral	Category 4
Respiratory sensitisation	Category 1B
Skin sensitisation	Category 1
Carcinogenicity	Category 1B
Reproductive toxicity	Category 2
Specific target organ toxicity (repeated exposure)	Category 1
Chronic aquatic toxicity	Category 4

2.2. Label elements

Emergency Overview

Danger

Hazard statements Harmful if swallowed May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause an allergic skin reaction May cause cancer Suspected of damaging fertility or the unborn child Causes damage to the respiratory tract through prolonged or repeated exposure if inhaled May cause long lasting harmful effects to aquatic life



Precautionary Statements - Prevention

Do not handle until all safety precautions have been read and understood Use personal protective equipment as required Wear protective gloves

If skin irritation or rash occurs: Get medical advice/attention If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

2.3 Hazards not otherwise classified (HNOC)

Not applicable

Other Information

When product is subjected to welding, burning, melting, sawing, brazing, grinding, buffing, polishing, or other similar heat-generating processes, the following potentially hazardous airborne particles and/or fumes may be generated: Hexavalent Chromium (Chromium VI) may cause lung, nasal, and/or sinus cancer, Soluble molybdenum compounds such as molybdenum trioxide may cause lung irritation.

Section 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances

Chemical Name	EC No	CAS No	Weight-%
Cobalt	213-158-0	7440-48-4	35-70
Chromium	231-157-5	7440-47-3	20-30
Nickel	231-111-4	7440-02-0	0-25
Tungsten	231-143-9	7440-33-7	0 - 15
Molybdenum	231-107-2	7439-98-7	0 - 10
Manganese	231-105-1	7439-96-5	0 - 5
Iron	231-096-4	7439-89-6	0 - 5

Section 4: FIRST AID MEASURES

4.1. Description of first aid measures

Inhalation	If excessive amounts of smoke, fume, or particulate are inhaled during processing, remove to fresh air and consult a qualified health professional.
Skin Contact	In the case of skin irritation or allergic reactions see a doctor.
Eye contact	In the case of particles coming in contact with eyes during processing, treat as with any foreign object.

Ingestion

Not an expected route of exposure.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms May cause allergic skin reaction. May cause acute gastrointestinal effects if swallowed.

4.3. Indication of any immediate medical attention and special treatment needed

Note to doctors Treat symptomatically.

Section 5: FIRE FIGHTING MEASURES

5.1. Extinguishing media

Suitable extinguishing media

None in massive form, flammable as finely divided particles. Smother with salt (NaCl) or class D dry powder fire extinguisher.

Unsuitable extinguishing media

Do not spray water on burning metal as an explosion may occur. This explosive characteristic is caused by the hydrogen and steam generated by the reaction of water with the burning material

5.2. Special hazards arising from the substance or mixture

Intense heat. Very fine, high surface area material resulting from grinding, buffing, polishing, or similar processes of this product may ignite spontaneously at room temperature. WARNING: Fine particles resulting from grinding, buffing, polishing, or similar processes of this product may form combustible dust-air mixtures. Keep particles away from all ignition sources including heat, sparks, and flame. Prevent dust accumulations to minimise combustible dust hazard.

Hazardous combustion products Hexavalent Chromium (Chromium VI) may cause lung, nasal, and/or sinus cancer, Soluble molybdenum compounds such as molybdenum trioxide may cause lung irritation.

5.3. Advice for firefighters

Wear self-contained breathing apparatus and protective suit. Use personal protective equipment as required.

Section 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions

Use personal protective equipment as required.

For emergency responders

Use personal protective equipment as required.

6.2. Environmental precautions

Not applicable to massive product.

6.3. Methods and material for containment and cleaning up

Methods for containment Not applicable to massive product.

Methods for cleaning up Not applicable to massive product.

6.4. Reference to other sections

See Section 12: ECOLOGICAL INFORMATION.

Section 7: HANDLING AND STORAGE

7.1. Precautions for safe handling

Advice on safe handling

Very fine, high surface area material resulting from grinding, buffing, polishing, or similar processes of this product may ignite spontaneously at room temperature. WARNING: Fine particles resulting from grinding, buffing, polishing, or similar processes of this product may form combustible dust-air mixtures. Keep particles away from all ignition sources including heat, sparks, and flame. Prevent dust accumulations to minimise combustible dust hazard.

General Hygiene Considerations

Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Storage Conditions

Keep chips, turnings, dust, and other small particles away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity).

Incompatible materials

Dissolves in hydrofluoric acid.

7.3. Specific end use(s)

Risk Management Methods (RMM)

The information required is contained in this Safety Data Sheet.

Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

Chemical Name	European Union	United Kingdom	France	Spain	Germany
Cobalt	-	STEL: 0.3 mg/m ³	-	TWA: 0.02 mg/m ³	Skin
7440-48-4		TWA: 0.1 mg/m ³			
Chromium	TWA: 2 mg/m ³	STEL: 1.5 mg/m ³	TWA: 2 mg/m ³	TWA: 2 mg/m ³	TWA: 2 mg/m ³
7440-47-3		TWA: 0.5 mg/m ³			
Nickel	-	STEL: 1.5 mg/m ³	TWA: 1 mg/m ³	TWA: 1 mg/m ³	Skin
7440-02-0		TWA: 0.5 mg/m ³			
Tungsten	-	STEL: 10 mg/m ³	-	STEL: 10 mg/m ³	-
7440-33-7		TWA: 5 mg/m ³		TWA: 5 mg/m ³	
Molybdenum	-	-	-	TWA: 10 mg/m ³	-
7439-98-7				TWA: 3 mg/m ³	
Manganese	-	STEL: 1.5 mg/m ³	TWA: 1 mg/m ³	TWA: 0.2 mg/m ³	TWA: 0.2 mg/m ³
7439-96-5		TWA: 0.5 mg/m ³			TWA: 0.02 mg/m ³
					Ceiling / Peak: 1.6
					mg/m³
					Ceiling / Peak: 0.16
					mg/m ³
					TWA: 0.5 mg/m ³
Iron	-	-	-	-	-
7439-89-6					
Chemical Name	Italy	Portugal	Netherlands	Finland	Denmark
Cobalt	-	TWA: 0.02 mg/m ³	TWA: 0.02 mg/m ³	TWA: 0.02 mg/m ³	TWA: 0.01 mg/m ³
7440-48-4					T14/4 0 5 / 3
Chromium	TWA: 0.5 mg/m ³	TWA: 0.5 mg/m ³	TWA: 0.5 mg/m ³	TWA: 0.5 mg/m ³	TWA: 0.5 mg/m ³
7440-47-3					
Nickel	-	TWA: 1.5 mg/m ³	-	TWA: 1 mg/m ³ TWA:	TWA: 0.05 mg/m ³
7440-02-0				0.1 mg/m ³	
Tungsten	-	STEL: 10 mg/m ³	-	TWA: 5 mg/m ³	TWA: 5 mg/m ³
7440-33-7		TWA: 5 mg/m ³			
Molybdenum	-	TWA: 10 mg/m ³	-	TWA: 0.5 mg/m ³	-
7439-98-7		TWA: 3 mg/m ³		$T M A : 0.0 m a / m^3$	$TMA = 0.2 mm/m^3$
Manganese 7439-96-5	-	TWA: 0.2 mg/m ³	-	TWA: 0.2 mg/m ³	TWA: 0.2 mg/m ³
				TWA: 0.1 mg/m ³	TWA: 0.1 mg/m ³
Iron 7439-89-6	-	-	-	-	-
	Austria	Curitzorional	Deland	Nerwoy	Iroland
Chemical Name	Austria	Switzerland	Poland	Norway	Ireland

Cobalt-based Alloy Powder (Co-Cr-Mo)

Cobalt 7440-48-4	Skin	Skin TWA: 0.05 mg/m³	STEL: 0.2 mg/m ³ TWA: 0.02 mg/m ³	TWA: 0.02 mg/m ³ STEL: 0.06 mg/m ³	TWA: 0.1 mg/m ³
Chromium 7440-47-3	TWA: 2 mg/m ³	TWA: 0.5 mg/m ³	TWA: 0.5 mg/m ³	TWA: 0.5 mg/m ³ STEL: 1.5 mg/m ³	TWA: 2 mg/m ³
Nickel 7440-02-0	-	TWA: 0.5 mg/m ³	TWA: 0.25 mg/m ³	TWA: 0.05 mg/m ³ STEL: 0.15 mg/m ³	TWA: 0.5 mg/m ³
Tungsten 7440-33-7	STEL 10 mg/m ³ TWA: 5 mg/m ³	TWA: 5 mg/m ³	TWA: 5 mg/m ³	TWA: 5 mg/m ³ STEL: 10 mg/m ³	TWA: 5 mg/m ³ STEL: 10 mg/m ³
Molybdenum 7439-98-7	STEL 20 mg/m ³ TWA: 10 mg/m ³	TWA: 10 mg/m ³	STEL: 10 mg/m ³ TWA: 4 mg/m ³	-	TWA: 0.5 mg/m ³
Manganese 7439-96-5	STEL 2 mg/m ³ TWA: 0.5 mg/m ³	TWA: 0.5 mg/m³	TWA: 0.3 mg/m ³	TWA: 1 mg/m ³ TWA: 0.1 mg/m ³ STEL: 3 ppm STEL: 0.3 mg/m ³	TWA: 0.2 mg/m ³ STEL: 3 mg/m ³
Iron 7439-89-6	-	-	-	-	-

Derived No Effect Level (DNEL) No DNELs are available for this product as a whole

Predicted No Effect Concentration No PNECs are available for this product as a whole. **(PNEC)**

8.2. Exposure controls

Engineering Controls	Avoid generation of particulates.
Personal protective equipment Eye/face protection	When airborne particles may be present, appropriate eye protection is recommended. For example, tight-fitting goggles, foam-lined safety glasses or other protective equipment that shield the eyes from particles.
Skin and body protection	Wear fire/flame resistant/retardant clothing. Cut-resistant gloves and/or protective clothing may be appropriate when sharp surfaces are present.
Respiratory protection	When particulates/fumes/gases are generated and if exposure limits are exceeded or irritation is experienced, proper approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminate concentrations. Respiratory protection must be provided in accordance with current local regulations.

Environmental exposure controls Section 6: ACCIDENTAL RELEASE MEASURES.

Section 9: PHYSICAL AND CHEMICAL PROPERTIES

<u>9.1. Information on basic physical</u> Physical state Appearance Colour	and chemical properties Solid Various massive product forms metallic grey Silver	Odour Odour threshold	Odourless Not applicable
Colour	metalle grey oliver		
Property	Values	Remarks • Method	
pH Melting point/freezing point Boiling point / boiling range Flash point Evaporation rate Flammability (solid, gas)	- 1420 - 1450 °C / 2590 - 2650 °F - - -	Not applicable Not applicable Not applicable None in massive form, fl particles	ammable as finely divided
Flammability Limit in Air Upper flammability limit: Lower flammability limit Vapour pressure Vapour density Specific Gravity Water solubility Solubility(ies)	- - 7-9 Insoluble	- Not applicable Not applicable Not applicable Not applicable	

Partition coefficient	-	Not appli
Autoignition temperature	-	Not appli
Decomposition temperature	-	Not appli
Kinematic viscosity	-	Not appli
Dynamic viscosity	-	Not appli
Explosive properties	Not applicable	
Oxidising properties	Not applicable	
9.2. Other information		
Softening point	-	
Molecular weight	-	
VOC Content (%)	Not applicable	
Density	-	
Bulk density	-	

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Section 10: STABILITY AND REACTIVITY

10.1. Reactivity

Not applicable

10.2. Chemical stability

Stable under normal conditions.

Explosion data	
Sensitivity to Mechanical Impact	None.
Sensitivity to Static Discharge	None.

10.3. Possibility of hazardous reactions

Hazardous polymerisation

Hazardous polymerisation does not occur.

Possibility of Hazardous Reactions

None under normal processing.

10.4. Conditions to avoid

Dust formation and dust accumulation.

10.5. Incompatible materials

Dissolves in hydrofluoric acid.

10.6. Hazardous decomposition products

When product is subjected to welding, burning, melting, sawing, brazing, grinding, buffing, polishing, or other similar heat-generating processes, the following potentially hazardous airborne particles and/or fumes may be generated: Hexavalent Chromium (Chromium VI) may cause lung, nasal, and/or sinus cancer, Soluble molybdenum compounds such as molybdenum trioxide may cause lung irritation.

Section 11: TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects

Product Information

Inhalation	Not an expected route of exposure for product in massive form.
Eye contact	Not an expected route of exposure for product in massive form.
Skin Contact	May cause sensitisation by skin contact.
Ingestion	Not an expected route of exposure for product in massive form.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Cobalt	550 mg/kg bw	>2000 mg/kg bw	<0.05 mg/L
Chromium	> 3400 mg/kg bw	-	> 5.41 mg/L
Nickel	> 9000 mg/kg bw	-	> 10.2 mg/L
Tungsten	> 2000 mg/kg bw	> 2000 mg/kg bw	> 5.4 mg/L
Molybdenum	> 2000 mg/kg bw	> 2000 mg/kg bw	> 5.10 mg/L
Manganese	>2000 mg/kg bw	-	>5.14 mg/L
Iron	98,600 mg/kg bw	-	> 0.25 mg/L

Information on toxicological effects

Symptoms	May cause sensitisation by skin contact. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause acute gastrointestinal effects if swallowed.
Delayed and immediate effects as v	vell as chronic effects from short and long-term exposure
Acute toxicity	Harmful if swallowed. Cobalt-containing powders may be fatal if inhaled.
Skin corrosion/irritation	Product not classified.
Serious eye damage/eye irritation	Product not classified.
Sensitisation	May cause sensitisation by skin contact. Cobalt-containing alloys may cause sensitization by inhalation.
Germ cell mutagenicity	Product not classified.
Carcinogenicity	May cause cancer by inhalation.

Chemical Name	ACGIH	IARC	NTP	OSHA
Cobalt	A3	Group 2A	Known	Х
7440-48-4		Group 2B		
Chromium		Group 3		
7440-47-3				
Nickel		Group 1	Known	Х
7440-02-0		Group 2B	Reasonably Anticipated	

Reproductive toxicity	Possible risk of impaired fertility.
STOT - single exposure	Product not classified.
STOT - repeated exposure	Causes disorder and damage to the: Respiratory System.
Aspiration hazard	Product not classified.

Section 12: ECOLOGICAL INFORMATION

12.1. Toxicity

This product as shipped is classified for aquatic chronic toxicity

Chemical Name	Algae/aquatic plants	Fish	Toxicity to	Crustacea
			Micro-organisms	
Cobalt	The 72 h EC50 of cobalt	The 96h LC50 of cobalt	The 3 h EC50 of cobalt	The 48 h LC50 of cobalt
	dichloride to	dichloride ranged from 1.5	dichloride for activated	dichloride ranged from
	Pseudokirchneriella	mg Co/L for Oncorhynchus	sludge was 120 mg of	0.61 mg Co/L for
	subcapitata was 144 ug of	mykiss to 85 mg Co/L for	Co/L.	Ceriodaphnia dubia tested
	Co/L.	Danio rerio.		in soft, DOM-free water to
				>1800mg Co/L for Tubifex
				tubifex in very hard water.
Chromium	-	-	-	-
Nickel	NOEC/EC10 values range	The 96h LC50s values	The 30 min EC50 of nickel	The 48h LC50s values
	from 12.3 µg/l for	range from 0.4 mg Ni/L for	for activated sludge was	range from 0.013 mg Ni/L

	r			
	Scenedesmus	Pimephales promelas to	33 mg Ni/L.	for Ceriodaphnia dubia to
	accuminatus to 425 µg/l for	320 mg Ni/L for		4970 mg Ni/L for Daphnia
	Pseudokirchneriella	Brachydanio rerio.		magna.
	subcapitata.			
Tungsten	The 72 h EC50 of sodium	The 96 h LC50 of sodium	The 30 min EC50 of	The 48 h EC50 of sodium
	tungstate to	tungstate to Danio rerio	sodium tungstate for	tungstate to Daphnia
	Pseudokirchnerella	was greater than 106 mg	activated sludge were	magna was greater than
	subcapitata was 31.0 mg	of W/L.	greater than 1000 mg/L.	96 mg of W/L.
	of W/L.			_
Molybdenum	The 72 h EC50 of sodium	The 96 h LC50 of sodium	The 3 h EC50 of	The 48 h LC50 of sodium
-	molybdate dihydrate to	molybdate dihydrate to	molybdenum trioxide for	molybdate dihydrate to
	Pseudokirchneriella	Pimephales promelas was	activated sludge was 820	Ceriodaphnia dubia was
	subcapitata was 362.9 mg	644.2 mg/L	mg/Ľ.	1,015 mg/L.
	of Mo/L.	-	_	The 48 h LC50 of sodium
				molybdate dihydrate to
				Daphnia magna was
				greater than 1,727.8 mg/L.
Manganese	The 72 h EC50 of	The 96 h LC50 of	The 3 h EC50 of	The 48 h EC50 of
	manganese to	manganese to	manganese for activated	manganese to Daphnia
	Desmodesmus	Oncorhynchus mykiss was	sludge was greater than	magna was greater than
	subspicatus was 2.8 mg of	greater than 3.6 mg of	1000 mg/L.	1.6 mg/L.
	. Mn/L.	Mn/L	Ŭ	ç
Iron	-	The 96 h LC50 of 50% iron	The 3 h EC50 of iron oxide	The 48 h EC50 of iron
		oxide black in water to	for activated sludge was	oxide to Daphnia magna
		Danio rerio was greater	greater than 10,000 mg/L.	was greater than 100
		than 10,000 mg/L.		mg/L.

12.2. Persistence and degradability

12.3. Bioaccumulative potential

12.4. Mobility in soil

12.5. Results of PBT and vPvB assessment

The PBT and vPvB criteria do not apply to inorganic substances.

12.6. Other adverse effects

This product as shipped is not classified for acute environmental endpoints. However, when subjected to sawing or grinding, particles may be generated that are classified for aquatic acute toxicity

Section 13: DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Waste from residues/unused products	Disposal should be in accordance with applicable regional, national and local laws and regulations.
Contaminated packaging	None anticipated.

Section 14: TRANSPORT INFORMATION

IMDG	
14.1 UN/ID no	Not regulated
14.2 Proper shipping name	Not regulated
14.3 Hazard Class	Not regulated
14.4 Packing Group	Not regulated
14.5 Marine pollutant	Not applicable
14.6 Special Provisions	None

14.7 Transport in bulk according to Not applicable Annex II of MARPOL 73/78 and the IBC Code

RID14.1UN/ID no14.2Proper shipping name14.3Hazard Class14.4Packing Group14.5Environmental hazard14.6Special Provisions	Not regulated Not regulated Not regulated Not regulated Not applicable None
ADR 14.1 UN/ID no 14.2 Proper shipping name 14.3 Hazard Class 14.4 Packing Group 14.5 Environmental hazard 14.6 Special Provisions	Not regulated Not regulated Not regulated Not regulated Not applicable None
ICAO (air) 14.1 UN/ID no 14.2 Proper shipping name 14.3 Hazard Class 14.4 Packing Group 14.5 Environmental hazard 14.6 Special Provisions	Not regulated Not regulated Not regulated Not applicable Not applicable None
IATA 14.1 UN/ID no 14.2 Proper shipping name 14.3 Hazard Class 14.4 Packing Group Description 14.5 Environmental hazard 14.6 Special Provisions	Not regulated Not regulated Not regulated Not regulated Not applicable Not applicable None

Section 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Chemical Name	French RG number	Title	
Cobalt	RG 65,RG 70,RG 70bis,RG	-	
7440-48-4	70ter		
Chromium	RG 10	-	
7440-47-3			
Nickel	RG 37ter	-	
7440-02-0			
Tungsten	-	-	
7440-33-7			
Molybdenum	-	-	
7439-98-7			
Manganese	-	-	
7439-96-5			
Iron	RG 44,RG 44bis,RG 94	-	
7439-89-6			

European Union

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work

Authorisations and/or restrictions on use:

This product does not contain substances subject to authorisation (Regulation (EC) No. 1907/2006 (REACH), Annex XIV). This product does not contain substances subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII).

International Inventories	
DSL/NDSL	Complies
EINECS/ELINCS	Complies
ENCS	Complies
IECSC	Complies
KECL	Complies
PICCS	Complies
AICS	Complies

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances **ENCS** - Japan Existing and New Chemical Substances IECSC - China Inventory of Existing Chemical Substances KECL - Korean Existing and Evaluated Chemical Substances PICCS - Philippines Inventory of Chemicals and Chemical Substances AICS - Australian Inventory of Chemical Substances

15.2. Chemical safety assessment

No chemical safety assessment has been performed for this product.

Section 16: OTHER INFORMATION

Issue Date	28-May-2015
Revision Date	18-Nov-2016
Revision Note	Updated Section(s): 2.

This material safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006

Note:

The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet